

Shell reamers

DIN
8054

with carbide inserts

The shell reamers have a taper bore with a taper 1 : 30 and a driving slot to DIN 138.
Holder Guhring no. 1438.

Guhring no.

727

P (N/mm²)

1400

M

○

K

●

N

●

S

○

H (HRC)

48

Surface finish

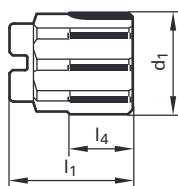
○

Discount group

120



H7



Code no.	d1	int. Ø	l1	l4	
	mm	mm	mm	mm	
25.000	25.000	13.000	45.00	30.00	6
35.000	35.000	13.000	45.00	30.00	8
36.000	36.000	16.000	50.00	30.00	8
38.000	38.000	16.000	50.00	30.00	8
40.000	40.000	16.000	50.00	30.00	8
50.000	50.000	19.000	56.00	30.00	10
55.000	55.000	22.000	63.00	30.00	10

Availability
○
○
○
○
○
○
○

○ bright

● steam tempered

● nitrided

● TiAlN

● TiAlN nanoA

● Carbo

● TiN