



## EB 80 XXL single-fluted gun drills

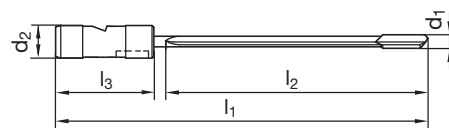
Tool material **Carbide**Surface **S**Shank form **TBM-SEH**

**P** • bright flute • head form G • driver for deep drilling machines

|          |   |
|----------|---|
| <b>P</b> | • |
| <b>M</b> | ○ |
| <b>K</b> | • |
| <b>N</b> | • |
| <b>S</b> | ○ |
| <b>H</b> | ○ |

**GUHRING** NAVIGATOR

Cutting data page 304



Drilling tools

Article no. **5693**

| d1     |       | d2 h6 | l1      | l2      | l3    | Order no.   |
|--------|-------|-------|---------|---------|-------|-------------|
| mm     | inch  | mm    | mm      | mm      | mm    |             |
| 4.000  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 4.000  |
| 5.000  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 5.000  |
| 5.500  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 5.500  |
| 6.000  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 6.000  |
| 6.500  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 6.500  |
| 7.000  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 7.000  |
| 7.500  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 7.500  |
| 8.000  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 8.000  |
| 9.000  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 9.000  |
| 9.500  |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 9.500  |
| 10.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 10.000 |
| 11.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 11.000 |
| 11.500 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 11.500 |
| 12.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 12.000 |
| 13.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 13.000 |
| 14.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 14.000 |
| 15.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 15.000 |
| 16.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 16.000 |
| 17.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 17.000 |
| 18.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 18.000 |
| 19.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 19.000 |
| 20.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 20.000 |
| 21.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 21.000 |
| 22.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 22.000 |
| 23.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 23.000 |
| 24.000 |       | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 24.000 |
| 25.000 | 63/64 | 25.00 | 1600.00 | 1500.00 | 70.00 | 5693 25.000 |