



EB 80 single-fluted gun drills

Tool material **Carbide**

Surface

Shank form HA

P	○	head form G
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M	●
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K	○
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N	○
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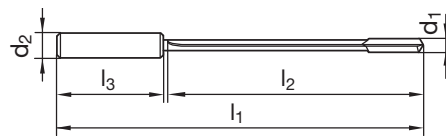
S	●
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H	○
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max. flute length per tool 40xD, for larger drilling depths apply art. no. 5641 as first tool

GÜHRING NAVIGATOR

Cutting data page 304



Drilling tools

Article no. **5642**

d1		d2 h6	l1	l2	l3	Order no.
mm	inch	mm	mm	mm	mm	
3.969	5/32	10.00	390.00	345.00	40.00	5642 3.970
4.150		12.00	405.00	355.00	45.00	5642 4.150
4.450		12.00	430.00	380.00	45.00	5642 4.450
4.950		16.00	480.00	432.00	48.00	5642 4.950
5.106		16.00	480.00	432.00	48.00	5642 5.106
5.450		16.00	520.00	470.00	48.00	5642 5.450
5.953	15/64	16.00	560.00	512.00	48.00	5642 5.950
6.300		16.00	590.00	542.00	48.00	5642 6.300
6.450		16.00	605.00	556.00	48.00	5642 6.450
6.950		16.00	650.00	602.00	48.00	5642 6.950
7.450		16.00	695.00	640.00	48.00	5642 7.450
7.888		16.00	740.00	692.00	48.00	5642 7.888
7.950		16.00	740.00	692.00	48.00	5642 7.950
8.450		16.00	780.00	725.00	48.00	5642 8.450
8.950		16.00	820.00	772.00	48.00	5642 8.950
9.450		16.00	865.00	815.00	48.00	5642 9.450
9.475		16.00	870.00	822.00	48.00	5642 9.475
9.950		20.00	910.00	860.00	50.00	5642 9.950
10.450		20.00	955.00	900.00	50.00	5642 10.450
10.950		20.00	995.00	945.00	50.00	5642 10.950
11.063		20.00	995.00	945.00	50.00	5642 11.063
11.450		20.00	1040.00	985.00	50.00	5642 11.450
11.950		20.00	1080.00	1030.00	50.00	5642 11.950
12.450		20.00	1125.00	1070.00	50.00	5642 12.450
12.650		20.00	1140.00	1090.00	50.00	5642 12.650
12.950		20.00	1170.00	1115.00	50.00	5642 12.950
13.450		20.00	1195.00	1140.00	50.00	5642 13.450
13.950		20.00	1235.00	1180.00	50.00	5642 13.950
14.450		25.00	1285.00	1225.00	56.00	5642 14.450
14.950		25.00	1325.00	1265.00	56.00	5642 14.950
15.450		25.00	1370.00	1310.00	56.00	5642 15.450
15.950		25.00	1410.00	1350.00	56.00	5642 15.950