



EB 80 single-fluted gun drills

Tool material **Carbide**

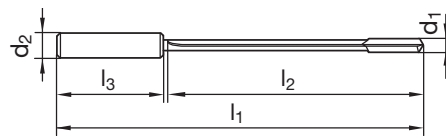
Surface

Shank form HA

P	○	head form G
M	●	
K	○	
N	○	
S	●	
H	○	

GÜHRING NAVIGATOR

Cutting data page 304



Drilling tools

Article no. **5639**

d1		d2 h6	l1	l2	l3	Order no.
mm	inch	mm	mm	mm	mm	
3.969	5/32	10.00	150.00	100.00	40.00	5639 3.970
4.000		12.00	150.00	100.00	45.00	5639 4.000
4.200		12.00	160.00	110.00	45.00	5639 4.200
4.500		12.00	170.00	120.00	45.00	5639 4.500
5.000		16.00	180.00	130.00	48.00	5639 5.000
5.159	13/64	16.00	180.00	130.00	48.00	5639 5.156
5.500		16.00	190.00	140.00	48.00	5639 5.500
6.000		16.00	210.00	160.00	48.00	5639 6.000
6.350	1/4	16.00	220.00	170.00	48.00	5639 6.350
6.500		16.00	220.00	170.00	48.00	5639 6.500
7.000		16.00	235.00	185.00	48.00	5639 7.000
7.500		16.00	245.00	195.00	48.00	5639 7.500
7.938	5/16	16.00	260.00	210.00	48.00	5639 7.938
8.000		16.00	260.00	210.00	48.00	5639 8.000
8.500		16.00	275.00	220.00	48.00	5639 8.500
9.000		16.00	280.00	230.00	48.00	5639 9.000
9.500		16.00	300.00	245.00	48.00	5639 9.500
9.525	3/8	16.00	290.00	240.00	48.00	5639 9.525
10.000		20.00	320.00	260.00	50.00	5639 10.000
10.500		20.00	330.00	275.00	50.00	5639 10.500
11.000		20.00	340.00	290.00	50.00	5639 11.000
11.113	7/16	20.00	340.00	290.00	50.00	5639 11.113
11.500		20.00	355.00	300.00	50.00	5639 11.500
12.000		20.00	370.00	310.00	50.00	5639 12.000
12.500		20.00	380.00	325.00	50.00	5639 12.500
12.700	1/2	20.00	385.00	330.00	50.00	5639 12.700
13.000		20.00	390.00	335.00	50.00	5639 13.000
13.500		20.00	395.00	340.00	50.00	5639 13.500
14.000		20.00	400.00	345.00	50.00	5639 14.000
14.500		25.00	420.00	355.00	56.00	5639 14.500
15.000		25.00	430.00	370.00	56.00	5639 15.000
15.500		25.00	445.00	380.00	56.00	5639 15.500
16.000		25.00	455.00	395.00	56.00	5639 16.000