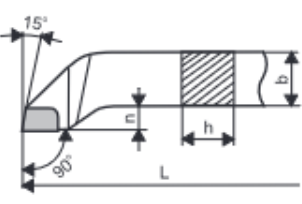


|                                                                                               |  |                                                                                   |  |       |     |    |  |
|-----------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|--|-------|-----|----|--|
| <b>SOUSTRUŽNICKÝ NŮŽ STRANOVÝ</b><br><b>SIDE ROUGHING TOOL</b><br><b>DREHMEIßEL ABGESETZT</b> |  |  |  | 10/10 | 90  | 4  |  |
|                                                                                               |  |                                                                                   |  | 12/12 | 100 | 5  |  |
|                                                                                               |  |                                                                                   |  | 16/16 | 110 | 6  |  |
|                                                                                               |  |                                                                                   |  | 20/20 | 125 | 8  |  |
|                                                                                               |  |                                                                                   |  | 25/25 | 140 | 10 |  |
|                                                                                               |  |                                                                                   |  | 32/32 | 170 | 12 |  |
|                                                                                               |  |                                                                                   |  | 40/40 | 200 | 14 |  |
|                                                                                               |  |                                                                                   |  | 40/40 | 315 | 14 |  |
|                                                                                               |  |                                                                                   |  | 50/50 | 240 | 18 |  |
|                                                                                               |  |                                                                                   |  | 50/50 | 400 | 18 |  |

ISO 6 R      ISO 6 L  
DIN 4980 R    DIN 4980 L  
ČSN 22 3716   ČSN 22 3717

## SLINUTÉ KARBIDY PRO TŘÍSKOVÉ OBRÁBĚNÍ

| ISO |     | ANSI                                                                                | SLINUTÉ KARBIDY PRO SOUSTRUŽENÍ<br>SINTERED CARBIDE FOR TURNING<br>HARTMETAL SORTEN ZUM DREHEN | Houževnatost<br>Toughness<br>Zähligkeit                                               | Oděruvzdornost<br>Wear resistance<br>Verschleißfestigkeit                             |                                                                                         |
|-----|-----|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| P   | P01 | C8                                                                                  |  S10          |   |   |                                                                                         |
|     | P10 |                                                                                     |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
|     | P15 | C7                                                                                  |  S20          |                                                                                       |                                                                                       |                                                                                         |
|     | P20 |                                                                                     |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
|     | P25 | C6                                                                                  |  S30         |                                                                                       |                                                                                       |                                                                                         |
|     | P30 |                                                                                     |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
|     | P40 | C5                                                                                  |  S45        |                                                                                       |                                                                                       |                                                                                         |
|     | P50 |                                                                                     |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
| M   | M10 |  | U20                                                                                            |  |  |                                                                                         |
|     | M15 |                                                                                     |                                                                                                |                                                                                       |                                                                                       |  U30 |
|     | M20 |                                                                                     |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
|     | M30 |                                                                                     |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
| K   | K01 | C5                                                                                  |  H10        |  |  |                                                                                         |
|     | K05 | C4                                                                                  |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
|     | K10 | C3                                                                                  |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
|     | K20 | C2                                                                                  |                                                                                                |                                                                                       |                                                                                       |                                                                                         |
|     | K30 | C1                                                                                  |                                                                                                |                                                                                       |                                                                                       |                                                                                         |

### DOPORUČENÉ POUŽITÍ • RECOMMENDED APPLICATION • EMPFOHLENE ANWENDUNG

- P** • Soustružení ocelí a ocelolitiny  
• Turning of steel and cast steel  
• Drehen von Stahl und Stahlguß
- M** • Soustružení ocelí, ocelolitiny, austenitových ocelí a temperované litiny a žáruvzdorných slitin  
• Turning of steel, cast steel, manganese steels, austenitic steels, malleable cast iron, fire resistant alloys  
• Drehen von Stahl, Stahlguß, Manganstahl, austenitischer Stahl, Temperguß und feuerfesten Legierungen
- K** • Soustružení šedé litiny, temperované litiny, kalené oceli, hliníkových slitin barevných kovů, dřeva a umělých hmot  
• Turning of grey cast steel, malleable cast iron, free-cutting steel, hardened steel, aluminium based alloys, nonferrous metals, wood and plastics  
• Drehen von Grauguß, Temperguß, Automatenstahl, gehärteter Stahl, Aluminiumlegierungen, Buntmetallen, Holz und Kunststoffe